

Work Order ID 85710

85710

Page 1

Item ID: D205-523-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Slide Bar Assembly

Stop ***NS2***

Start Date: 13/06/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 27/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 12/06/14

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
d205-523	Rev F								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
110									
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D205-523-043								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten notes and signatures:
 12-7-10
 12/07/10
 5/12/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

85710

Page 2

N900040100

Setup Start ***NS1***

Stop ***NS2***

4

4

Reference:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00

0.00

RPP

86210

0.00

0.00

Memo

Quality Control

W1207.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

June-13-12 4:09:31 PM

Page 1

Work Order ID: 85710

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Parent Item: D205-523-043

D205-523-043

Parent Item Name: Slide Bar Assembly

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B02.04.04 Updated Drawing and Added Inspection Level 21SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3011-1		Manufactured	No			110	Each	0.0000	1	4			
D3011-1									**				
Rappel													
AN960JD616L		Purchased	No			110	Each	0.0000	2	8			
AN960JD616L									**				
Washer													
MS21042L6		Purchased	No			110	Each	610.0000	2	8			
MS21042L6									**				
Nut													

Location	Loc Qty	Loc Code
ST300	610	
117677	25	
118384	3	
118927	48	
119075	334	
120308	200	

33116		Purchased	No			110	Each	10.0000	2	8			
33116									**				
Stud Fitting													

Location	Loc Qty	Loc Code
ST401	10	
120728	10	

D3012-1		Manufactured	No			110	Each	11.0000	2	8			
D3012-1									**				
Decal													

Location	Loc Qty	Loc Code
ST023	11	
83562	11	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 85710

85710

Parent Item: D205-523-043

D205-523-043

Parent Item Name: Slide Bar Assembly

Start Date: 13/06/2012

Required Date: 27/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3012-3

Manufactured No

110

Each

11.0000

2

8

D3012-3

Decal

**

SP.

Location

Loc Qty

Loc Code

ST023

11

83563

11

D3012-5

Manufactured No

110

Each

10.0000

2

8

D3012-5

Decal

**

SP 12-7-10

Location

Loc Qty

Loc Code

ST023

10

83564

10

Box

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

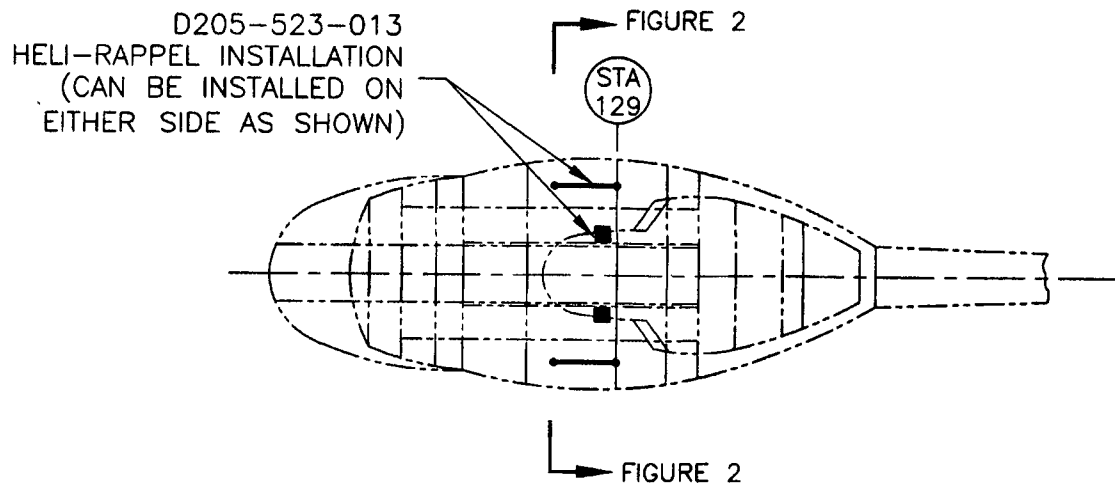


Figure 1 - Location of **Heli-Rappel™** Installation

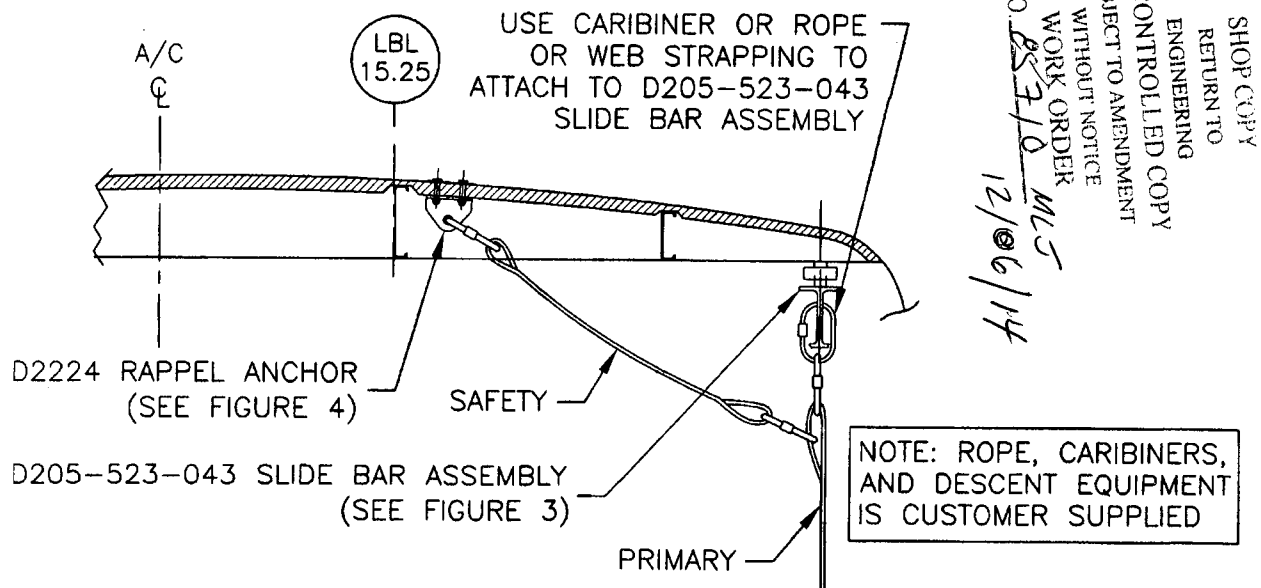


Figure 2 - Location of **Heli-Rappel™** Installation
LH Installation Shown, RH Opposite
(View Looking Aft - Section Rotated 90° CCW)

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Revision: F

Date: 01.03.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. PS 710 MLC

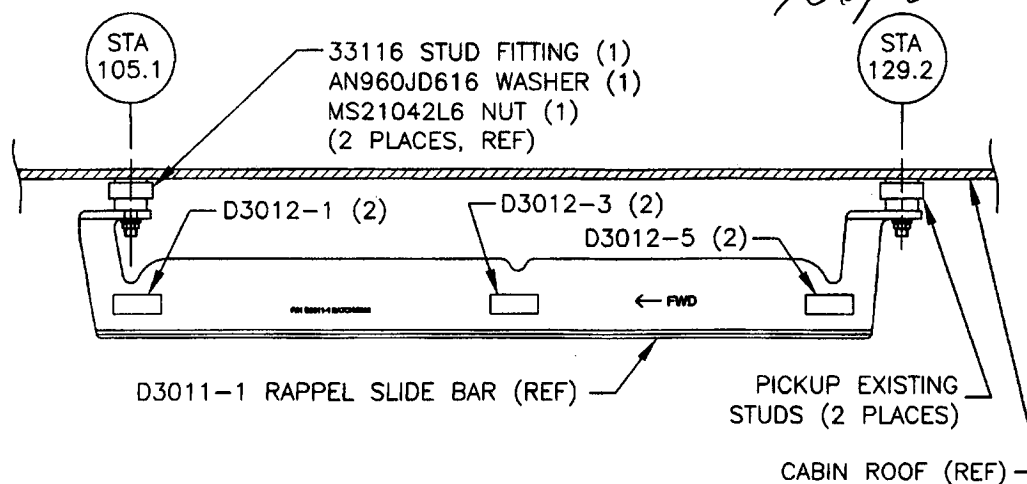


Figure 3 – Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

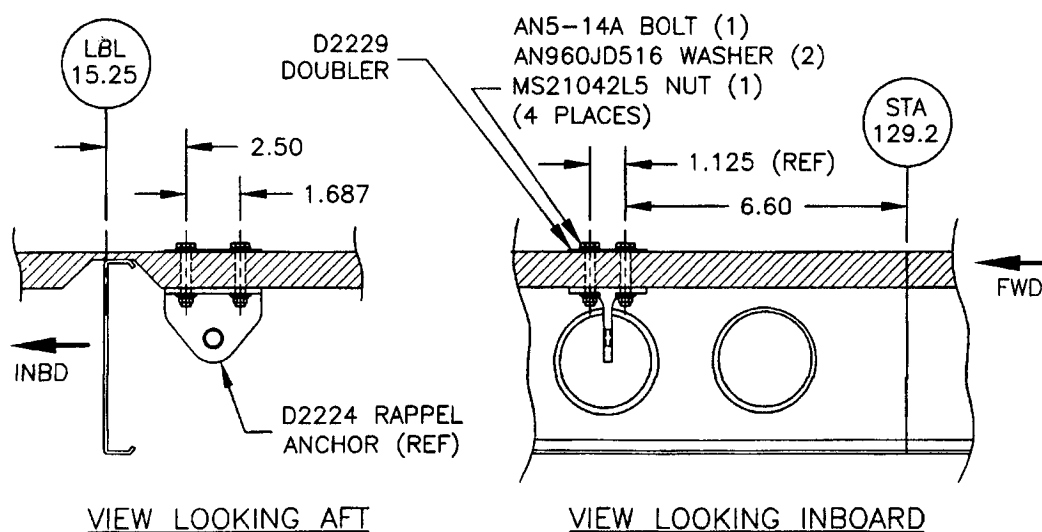


Figure 4 – D2224 Rappel Anchor Installation

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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